

# Repeatable replication and reliable operation of open hardware

Useful source approach demonstrated through KORUZA and other systems under development



Institute IRNAS Rače http://irnas.eu



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# Who am I?

- Luka Mustafa Musti (MEng)
  - electronics, telecoms, hardware hacking, ...
  - Institute IRNAS Rače (non-profit development)
- Shuttleworth Foundation Fellow
- University College London: PhD student
- Also active in :
  - HAM radio S59DXX<sup>S59DX</sup>
  - wlan slovenija

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wlanslovenija

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RADIOKLUE

**UCL** 

**TTLEWORTH** 



#### Institute IRNAS Rače

- Non-profit development lab focusing on open technologies
- KORUZA wireless optical communication system for 100m/1Gbps links
- GoodEnoughCNC machines for low-cost manufacturing
- Troublemaker 3D printer
- Various tools, measurement devices...
- KEY CHALLENGE: Releasing and documenting our work for maximal impact



# KORUZA wireless optical

- Alternative for RF congested areas
- End-user deployed last-mile networks
- Open-source openhardware for anyone to build
- Release planned for Wireless Battle of the Mesh 3<sup>rd</sup>-9th August



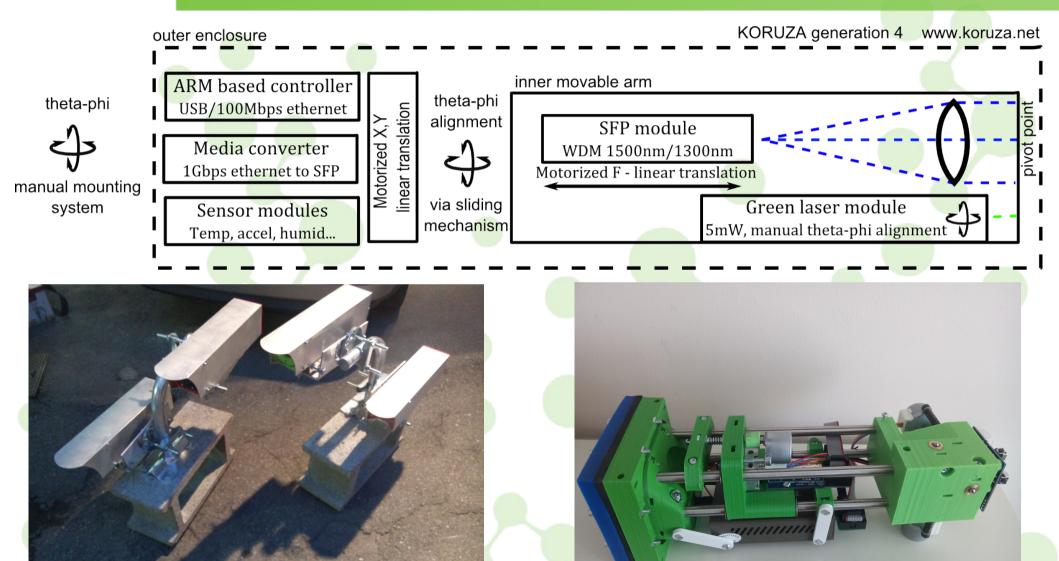
Creating an ultrafast wireless optical network.



Increasing the capacity of community wireless.



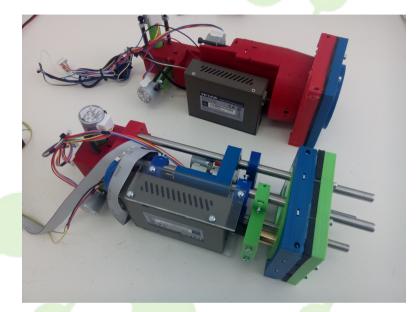
#### **KORUZA** system





# KORUZA modular assembly

- 12 different 3D printed parts
- Precision alignment system
- 4 modular electronics boards
- SFP optical module
- DPSS green laser



WiFi router and expansion board

We aim for researchers to be able to replicate the system, understand operation and be able to modify it.



# Troublemaker 3D printer

- http://www.thingiverse.com /thing:263814
- Ultimaker Classic derivative
- Reworked enclosure
- Heated bed/chamber upgrade
- Effectively open-source
- 80+ built in society Društvo Elektronikov Slovenije
- Next generation under development



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# .....

# GoodEnoughCNC Plasma cutter

- Based on stock steel profiles
- Low-cost with sufficient performance
- Innovative fiber optic control and torch height control operating even with lowest cost cutters
- Complete machine in 700GBP range
- Close to release



Under development 10k fab:

- Plasma cutter
- CNC mill (2x3m)
- Laser cutter 100W (2x3m)
- 3D printer
- Waterjet cutter



### State of open hardware today

- A large number of projects
- Questionable quality
- Difficult to replicate
- Difficult to document
- Open hardware focused on modifications and hacks not replication
- Of limited use for scientific applications
- Most replicated systems are not calibrated and results can not be compared



### Problems we face

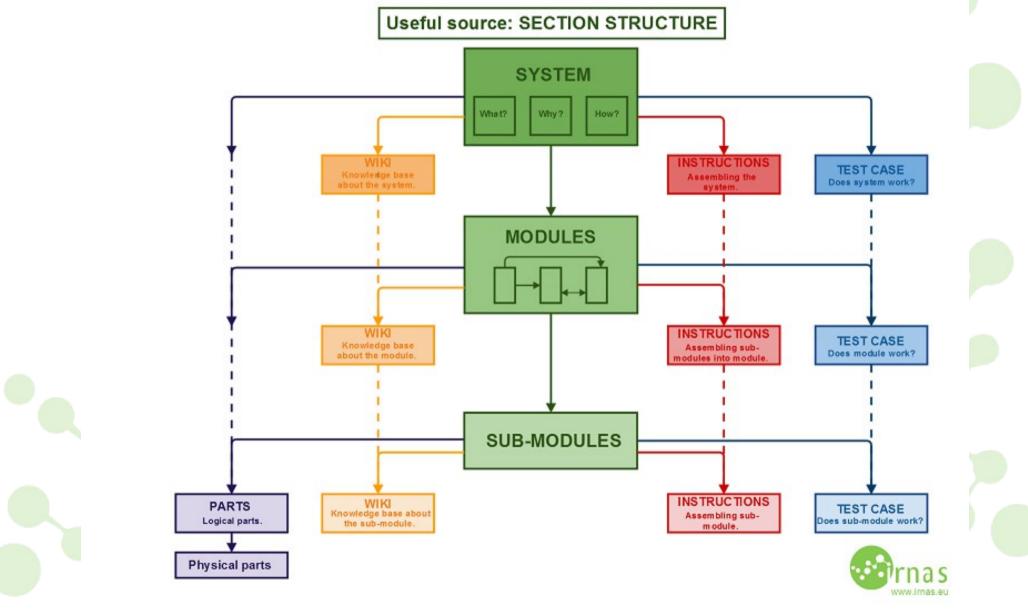
- No good documentation practice
- How to interconnect documentation and design files
- Confirming that replication works as expected
- Being able to receive help when it does not work
- Understanding projects we try to replicate
- Every replication is a fork, modifications during construction are lost



- Tree-structure approach start from one page and follow through to source
- System breakdown into modules
- Assembly instructions and test-cases for every module
- Breakdown of parts into logical (function) and physical (implementation)
- To be built using XML, interactive documentation for offline use
- Content and display style are separate



#### Useful source tree



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- Well-defined flow from first information about the project to sources and replication
- Automatic wizard-like interface for documenting a project
- Re-use of modules in other projects
- Localization available for physical parts

 Designed for stable well-documented and tested systems



DocuBricks http://docubricks.com/

- Implementation of useful source proposal
- Tree-structure of "bricks" consisting of
  - Functions (logical parts)
  - Implementations (physical parts or design files)
  - Multi-level
- Documentation builder application under development
- Envisioning a companion mobile phone app for seamless documentation

docubricks



# Future of



- Online system/database of open hardware stable releases
- DOI for releases
- Collaboration with open hardware journals
- Documenting/referencing experimental equipment
- Enable sharing of kits for assembly
- API for including projects into other websites
  Developed by:

Tobias Wenzel, Dr. Carlos Lugo, Dr. Johan Henriksson, Luka Mustafa













- DocuBricks developed by documenting several IRNAS and other open hardware projects
- Aiming for release in the fall
- Everyone is invited to document their projects

 Open hardware stable release tools, methodology and database for long term use of open-hardware



# Questions?

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